

MGate 5121 Series User Manual

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www.moxa.com/products

MOXA®

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MGate 5121 Series User Manual

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Table of Contents

1. Introduction	4
2. Getting Started	5
Connecting the Power	5
Connecting CAN Devices	5
Connecting to a Network	5
Installing DSU Software	5
Log In to the Web Console	6
microSD	6
3. Web Console Configuration and Troubleshooting	8
System Dashboard	8
System Settings	9
System Settings—General Settings	9
System Settings—Network Settings	11
System Settings—SNMP Settings	12
Protocol Settings	15
Protocol Settings—Protocol Conversion	15
Protocol Settings—CANopen Master Settings	16
Protocol Settings—J1939 Settings	22
Protocol Settings—Modbus TCP Server Settings	25
Protocol Settings—SNMP Mapping Settings	27
Diagnostics	28
Diagnostics—Protocol Diagnostics	28
Diagnostics—Protocol Traffic	31
Diagnostics—Event Log	32
Diagnostics—Tag View	36
Diagnostics—Network Connections	37
Diagnostics—Ping	37
Diagnostics—LLDP	38
Security	39
Security—Account Management	39
Security—Service	42
Security—Allowlist	43
Security—DoS Defense	44
Security—Login Policy	45
Security—Certificate Management	46
Maintenance	47
Maintenance—Configuration Import/Export	47
Maintenance—Firmware Upgrade	48
Maintenance—Load Factory Default	48
Restart	49
Status Monitoring	49
4. Network Management Tool (MXstudio)	50
A. SNMP Agents with MIB II	51
RFC1213 MIB-II Supported SNMP Variables	51

1. Introduction

The MGate 5121 is an industrial Ethernet gateway for converting CANopen or J1939 to Modbus TCP and SNMP network communications. To integrate existing CANopen or J1939 devices into a Modbus TCP or SNMP network, use the MGate 5121 as a CANopen or J1939 master to collect data and exchange data with the Modbus TCP host or SNMP client. All models are protected by a rugged and compact metal housing and are DIN-rail mountable. The rugged design is suitable for industrial applications such as factory automation and other process automation industries.

2. Getting Started

Connecting the Power

The unit can be powered by connecting a power source to the terminal block:

1. Loosen or remove the screws on the terminal block.
2. Turn off the power source and then connect a 12–48 VDC power line to the terminal block.
3. Tighten the connections, using the screws on the terminal block.
4. Turn on the power source.

Note that the unit does not have an on/off switch. It automatically turns on when it receives power. The PWR LED on the top panel will glow to show that the unit is receiving power. For power terminal block pin assignments, refer to the *Quick Installation Guide*, **Power Input and Relay Output Pinout** section.

Connecting CAN Devices

The MGate supports CAN devices. Before connecting or removing the serial connection, first make sure the power is turned off. For the CAN port pin assignments, refer to the *Quick Installation Guide*, **Pin Assignments** section.

Connecting to a Network

Connect one end of the Ethernet cable to the MGate's 10/100M Ethernet port and the other end of the cable to the Ethernet network. The MGate will show a valid connection to the Ethernet in the following ways:

- The Ethernet LED maintains a solid green color when connected to a 100 Mbps Ethernet network.
- The Ethernet LED maintains a solid orange color when connected to a 10 Mbps Ethernet network.
- The Ethernet LED will flash when Ethernet packets are being transmitted or received.

Installing DSU Software

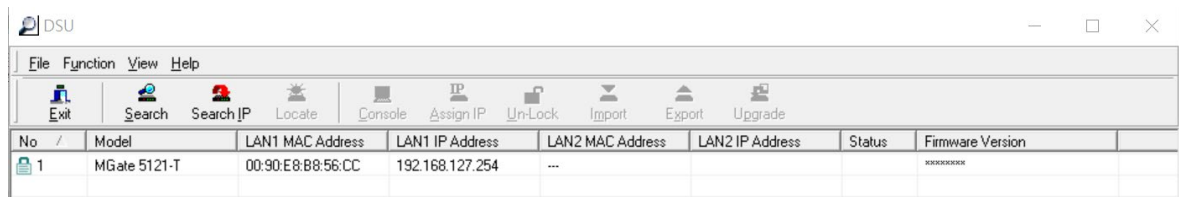
If you do not know the MGate gateway's IP address when setting it up for the first time (default IP is *192.168.127.254*); use an Ethernet cable to connect the host PC and MGate gateway directly. If you connect the gateway and host PC through the same Ethernet switch, make sure there is no router between them. You can then use the **Device Search Utility (DSU)** to detect the MGate gateways on your network. You can download DSU (Device Search Utility) from Moxa's website: www.moxa.com.

The following instructions explain how to install the DSU, a utility to search for MGate units on a network.

1. Locate and run the following setup program to begin the installation process:
dsu_setup_[Version]_Build_[DateTime].exe
This version might be named **dsu_setup_Ver2.x_Build_xxxxxxx.exe**
2. The Welcome window will greet you. Click **Next** to continue.
3. When the **Select Destination Location** window appears, click **Next** to continue. You may change the destination directory by first clicking on **Browse...**
4. When the **Select Additional Tasks** window appears, click **Next** to continue. You may select **Create a desktop icon** if you would like a shortcut to the DSU on your desktop.
5. Click **Install** to copy the software files.
6. A progress bar will appear. The procedure should take only a few seconds to complete.
7. A message will show the DSU has been successfully installed. You may choose to run it immediately by selecting **Launch DSU**.

8. You may also open the DSU through **Start > Programs > MOXA > DSU**.

The DSU window should appear as shown below. Click **Search** and a new Search window will pop up.



Log In to the Web Console

Use the Web console to configure the MGate through Ethernet or verify the MGate's status. Use a web browser, such as Google Chrome to connect to the MGate, using the HTTPS protocol.

When the MGate gateway appears on the DSU device list, select the gateway and right-click the mouse button to open a web console to configure the gateway.

On the login page, create an account name and set a password when you log in for the first time. Or if you have already an account, log in with your account name and password.

microSD

The MGate provides users with an easy way to back up, copy, replace, or deploy. The MGate is equipped with a microSD card slot. Users can plug in a microSD card to back up data, including the system configuration settings.

First time use of a new microSD card with the MGate gateway

1. Format the microSD card as FAT file system through a PC.
2. Power off the MGate and insert the microSD card (ensure that the microSD card is empty).
3. Power on the MGate. The default settings will be copied to the microSD card.
4. Manually configure the MGate via web console, and all the stored changes will copy to the microSD card for synchronization.

First time use of a microSD card containing a configuration file with the MGate gateway

1. Power off the MGate and insert the microSD card.
2. Power on the MGate.
3. The configuration file stored in the microSD card will automatically copy to the MGate.

Duplicating current configurations to another MGate gateway

1. Power off the MGate and insert a new microSD card.
2. Power on the MGate.
3. The configuration will be copied from the MGate to the microSD card.
4. Power off the MGate and insert the microSD card into the other MGate.
5. Power on the second MGate.
6. The configuration file stored in the microSD card will automatically copy to the MGate.

Malfunctioning MGate replacement

1. Replace the malfunctioning MGate with a new MGate.
2. Insert the microSD card into the new MGate.
3. Power on the MGate.
4. The configuration file stored on the microSD card will automatically copy to the MGate.

microSD card writing failure

The following circumstances may cause the microSD card to experience a writing failure:

1. The microSD card has less than 256 Mbytes of free space remaining.
2. The microSD card is write-protected.
3. The file system is corrupted.
4. The microSD card is damaged.

In case of the above events, the MGate will flash Ready LED in red color. When you replace the MGate gateway's microSD card, the microSD card will synchronize the configurations stored on the MGate gateway. Note that the replacement microSD card should not contain any configuration files on it; otherwise, the out-of-date configuration will be copied to the MGate device.

3. Web Console Configuration and Troubleshooting

This chapter provides a quick overview of how to configure the MGate 5121 by web console.

System Dashboard

This page gives a system dashboard of the MGate 5121 gateway.

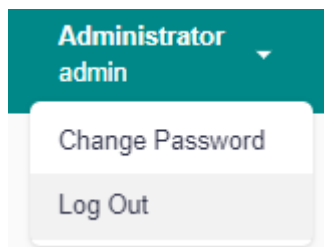
The screenshot shows the MGate 5121 System Dashboard web console. The interface includes a sidebar menu with categories like DASHBOARD, SYSTEM SETTINGS, PROTOCOL SETTING, DIAGNOSTIC, and Network Connections. The main content area is titled 'System Dashboard' and contains several panels:

- System Information:** Displays device details for MGate 5121-T, including Model Name, Serial no. (TBCDE1040826), Firmware version (0.9.0 Build 23041909), Uptime (0 day 00h:03m:34s), IPv4 (192.168.127.254), MAC address (00:90:E8:88:56:CC), and MicroSD (Not detected).
- Panel Status:** Shows the status of various LEDs: System LED (PWR1, PWR2, READY) and Port LED (ETH1, ETH2, MB, CAN).
- Event Summary:** A summary table showing 5 Alerts, 0 Warnings, and 5 Info events. Below it is a detailed table of events.
- Relay State:** A table listing relay events and their states, with 'ACKNOWLEDGE' buttons for each.

ID	Severity	Message	Timestamp
1	Alert	Power input 1 failure	2023-05-29T19:20:01.778+00:00
2	Alert	Ethernet port 1 link down	2023-05-29T19:20:01.776+00:00
3	Alert	Ethernet port 1 link down	2023-05-16T15:17:38.703+00:00
4	Alert	Ethernet port 2 link down	2023-05-16T15:17:03.055+00:00
5	Alert	Ethernet port 1 link down	2023-05-16T15:17:03.084+00:00

Event	State	Action
Power input 1 failure	N/A	ACKNOWLEDGE
Power input 2 failure	N/A	ACKNOWLEDGE
Ethernet 1 link down	N/A	ACKNOWLEDGE
Ethernet 2 link down	N/A	ACKNOWLEDGE

You can change your password or log out using the options on the top-right corner of the page.



System Settings

System Settings—General Settings

On this page, you can change the name of the device and time settings.

Home > General Settings

General Settings

System Time

Host Name
MGate 5000

Description - Optional

SAVE

System Settings

Parameter	Value	Description
Host Name	Alphanumeric string	Enter a name that can help you uniquely identify the device. For example, you can include the name and function of the device.
Description	Alphanumeric string	(optional) You can include additional description about the device such as function and location.

Time Settings

The MGate has a built-in real-time clock for time-calibration functions. Functions such as logs use the real-time clock to add the timestamp to messages.



ATTENTION

First-time users should select the time zone first. The console will display the actual time in your time zone relative to the GMT. If you would like to change the real-time clock, select Local time. MGate's firmware will change the GMT time according to the Time Zone setting.

General Setting

Home > General Setting

System **Time**

Current date and time: July 4, 2022 at 18:29:23

Timezone
(GMT+08:00)Taipei

Daylight saving time
 Enable Disabled

Start

Month: 3 Week: 5 Day: 0 Hour: 1

End

Month: 10 Week: 5 Day: 0 Hour: 1

Offset
+00:00

Sync Mode
 Manual Auto

[sync with browser](#)

Date
2022/07/04

Hour: 18 Minute: 28 Second: 19

SAVE

Parameter	Value	Description
Time zone	User-selectable time zone	Shows the current time zone selected and allows change to a different time zone.
Daylight saving time	Enable Disable	Enables daylight saving time to automatically adjust the time according to the region.
Sync Mode	Manual	Use this setting to manually adjust the time (1900/1/1-2037/12/31) or sync with the browser time
	Auto	Specify the IP or domain of the time server to sync with (E.g., 192.168.1.1 or time.stdtime.gov.tw). This optional field specifies the IP address or domain name of the time server on your network. The module supports SNTP (RFC-1769) for automatic time calibration. The MGate will request the time information from the specified time server per the set configured time.

System Settings—Network Settings

You can change the IP Configuration, IP Address, Netmask, Default Gateway, and DNS settings on the **Network Settings** page.

Network Setting

Home > Network Setting

LAN Mode
Switch ▼

LAN 1 IP Configuration

DHCP Static

IP Address
10.123.4.44

Netmask
255.255.255.0

Gateway
10.123.4.1

DNS Server

Preferred DNS Server
10.168.1.23

Alternative DNS Server
10.168.1.24

SAVE

Parameter	Value	Description
LAN Mode	Switch, Dual IP, Redundant LAN	The Switch mode allows users to install the device with daisy-chain topology. The Dual IP mode allows the gateway to have two different IP addresses, each with distinct netmask and gateway settings. The IP addresses can have the same MAC address. The Redundant LAN mode allows users to use the same IP address on both Ethernet ports. The default active LAN port is ETH1 after bootup. If the active LAN link is down, the device will automatically switch to the backup LAN ETH2.
IP Configuration	DHCP, Static IP	Select Static IP if you are using a fixed IP address. Select the DHCP option if you want the IP address to be dynamically assigned.
IP Address	192.168.127.254 (or other 32-bit number)	The IP Address identifies the server on the TCP/IP network.

Parameter	Value	Description
Netmask	255.255.255.0 (or other 32-bit number)	Identifies the server as belonging to a Class A, B, or C network.
Gateway	0.0.0.0 (or other 32-bit number)	The IP address of the router that provides network access outside the server's LAN.
Preferred DNS Server	0.0.0.0 (or other 32-bit number)	The IP address of the primary domain name server.
Alternative DNS Server	0.0.0.0 (or other 32-bit number)	The IP address of the secondary domain name server.

System Settings—SNMP Settings

System Settings—SNMP Settings—SNMP Agent

SNMP Agent

Home > SNMP Agent

General SNMPv3 Account SNMPv3 Account Protection

Status

Enable Disabled

Note: enable/disable this service through [Service Enablement](#)

Version

v1 v2c v3 ▼

Contact

Location

Read Only Community

Read/Write Community

SAVE

Parameters	Description
Version	The SNMP version; MGate supports SNMP V1, V2c, and V3.
Contact	The optional contact information; usually includes an emergency contact name and telephone number.
Read Only Community	A text password mechanism that is used to weakly authenticate queries to agents of managed network devices.
Read/Write Community	A text password mechanism that is used to weakly authenticate changes to agents of managed network devices.

Read-only and Read/write Access Control

You can define usernames, passwords, and authentication parameters in SNMP for two levels of access control: read-only and read/write. The access level is shown in the value of the Authority field. For example, Read-only authentication mode allows you to configure the authentication mode for read-only access, whereas Read/Write authentication mode allows you to configure the authentication mode for read/write access. For each level of access, you may configure the following:

Parameters	Value	Description
Account Name		The username for which the access level is being defined.
Authority	Read Only Read/Write	The level of access allowed
Authentication Type	Disable MD5 SHA1 SHA-224 SHA-256 SHA-384 SHA-512	Use this field to select MD5 or SHA as the method of password encryption for the specified level of access, or to disable authentication.

Home > SNMP Agent

SNMP Agent

General SNMPv3 Account **SNMPv3 Account Protection**

Disable SNMPv3 account if authentication failed

Max. Authentication Failures
5

Enable timeout for authentication failure

Each Authentication Failure Timeout (min)
10

Account Disabled Time Interval (min)
10

SAVE

Parameters	Value	Description
Max Authentication Failure	1 to 10 (default 5)	Specifies the maximum number of authentication failures. If this number is exceeded, the MGate will disable SNMPv3.
Each Authentication Failure Timeout (min)	1 to 1440 (default 10)	Specifies a timeout period when enabling the Timeout for authentication failure function
Account Disabled Time Interval (min)	1 to 60 (default 10)	When the number of authentication failures exceeds the value set in Max Authentication Failure Times , the MGate will disable the SNMPv3 for Account Disabled Time Interval.

System Settings—SNMP Settings—SNMP Trap

SNMP Trap

Home > SNMP Trap

General **SNMP Trap Server**

Trap Service

Active Inactive

SAVE

SNMP Trap

Home > SNMP Trap

General **SNMP Trap Server**

+ CREATE
maximum number of trap server is 2

Server IP	Port	Trap Version	Community	Account Name	Authentication Type	Privacy Type	
192.168.3.4	4442	Disable	-	-	-	-	

Create Trap Server

General Setting

Server IP

Port

Trap Method

Trap Version
Disable ▼

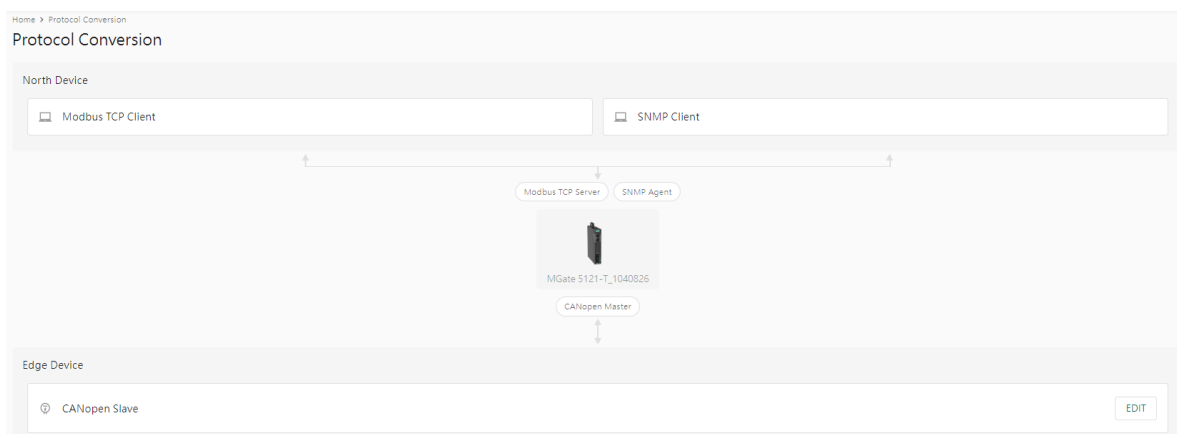
CANCEL SAVE

Parameters	Description
Server IP	SNMP server IP address or domain name; the maximum number of trap servers is 2
Port	SNMP server IP Port.
Trap Version	Disable SNMPv1 SNMPv2 SNMPv3

Protocol Settings

Protocol Settings—Protocol Conversion

You can select CANopen or J1939 on this page.



Click **Edit** at the “Edge Device” right-hand side and select your device protocol roles.

Role of MGate 5122_5123223
CANopen Master

Edge Device
CANopen Slave

CANCEL SAVE

Click **SAVE** then **APPLY** on the warning pop-up window.

Apply Protocol Conversion

Applying configuration will override current settings and restart the application in a few seconds.
Are you sure you want to apply?

CANCEL APPLY

Protocol Settings—CANopen Master Settings

You can manage CANopen devices on this page.

DASHBOARD

- System Dashboard

SYSTEM SETTINGS

- General Settings
- Network Settings
- SNMP Settings

PROTOCOL SETTING

- Protocol Conversion
- EtherNet/IP Adapter
- CANopen Master**
- SNMP Mapping

DIAGNOSTIC

Home > CANopen Master

CANopen Master

CANopen Master

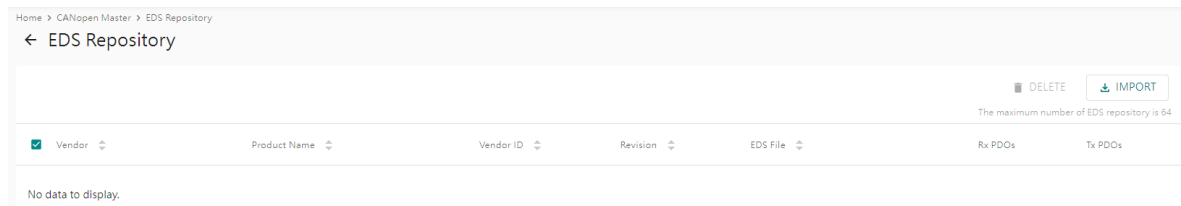
CANopen

Master
1 slave

EDS Management

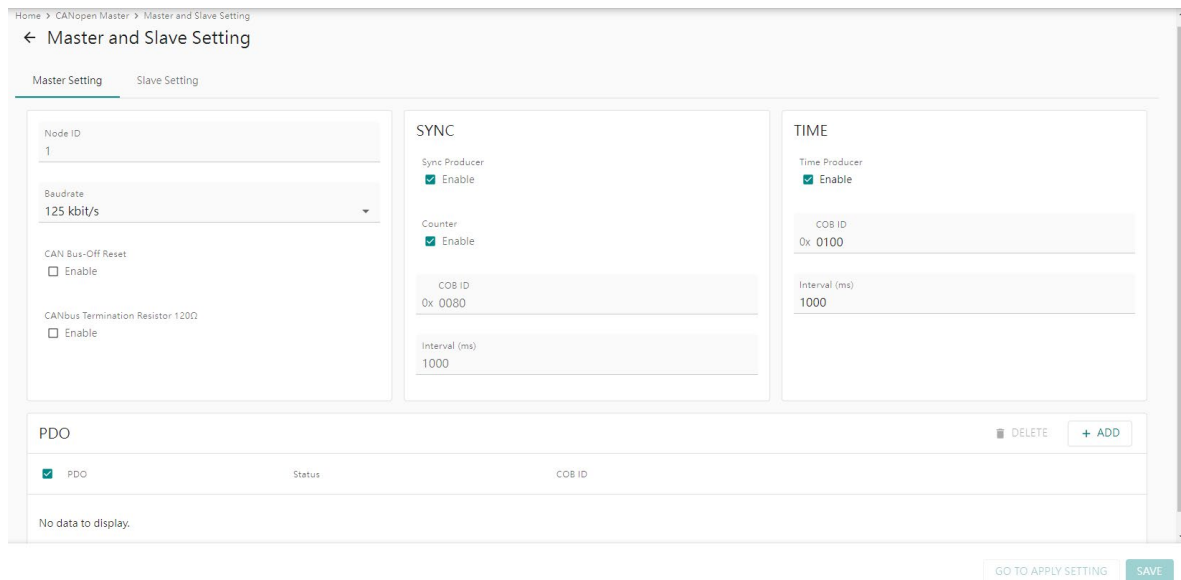
EDS Repository
1 files

You can manage CANopen slave device EDS files in "EDS Management-EDS Repository". The MGate can store up to 64 different EDS files. Click Import to add the EDS file. Tick the item, then you can delete it.



Parameter	Description
Vendor	Vendor name
Product Name	Product name
Vendor ID	Vendor ID registered in CiA organization
Revision	EDS file revision
EDS file	EDS file name
RxPDOs	Supports number of RxPDO
TxPDOs	Supports number of TxPDO

Click CANopen-Master to config CANopen master and slave settings.

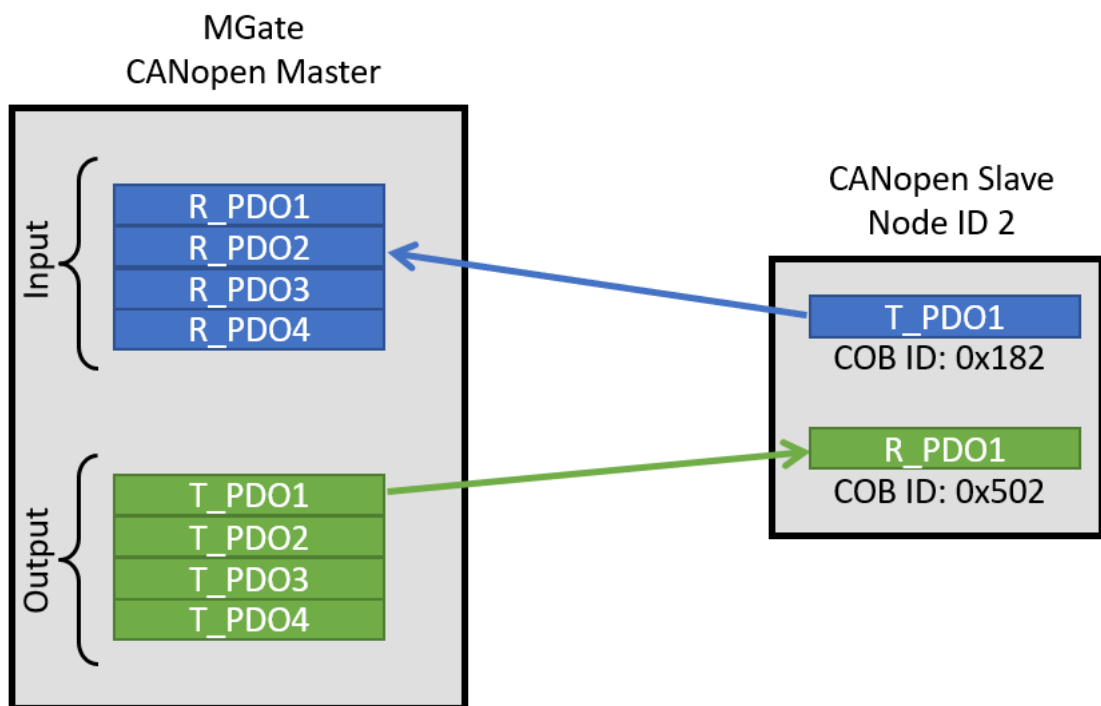


Master Settings

Parameter	Value	Default	Description
Node ID	1~127	1	Master CANopen Node ID
Baudrate	10 kbit/s 20 kbit/s 50 kbit/s 125 kbit/s 250 kbit/s 500 kbit/s 800 kbit/s 1 Mbit/s	125 kbit/s	Set CANopen network baudrate
CAN Bus-OFF Reset	Disable Enable	Disable	When the MGate detects the error count exceed the CAN threshold, the CAN bus will switch to Bus Off mode according the CAN definition. Enable will auto reset the error count and restart the bus. Disable will stay in the Bus Off mode and only can recover by re-power the MGate.
CANbus Termination Resistor 120 ohms	Disable Enable	Disable	

Parameter	Value	Default	Description
SYNC- SYNC Producer	Disable Enable	Enable	Enable the MGate to send out the SYNC signal based on the interval time.
SYNC-Counter	Disable Enable	Enable	Enable to include SYNC counter information in the SYNC message. Counter is a 2 bytes value from 0~65535 with rolling over behavior.
SYNC-COB ID	0x0000 to 0xFFFF	0x0080	Standard SYNC COB ID is 0x0080
SYNC-Interval(ms)	0 to 65535	1000	Interval time for the SYNC message.
Time-Time Producer	Disable Enable	Enable	Enable the MGate to send out the TIME stamp message. TIME is a 6 bytes value with UAT format.
Time-COB ID	0x0000 to 0xFFFF	0x0100	Standard TIME COB ID is 0x0100
Time-Interval (ms)	0 to 65535	1000	Interval time for the TIME message.

MGate CANopen master supports up to 256 TPDO and up to 256 RPDO, Click ADD to edit PDO with slave PDO COB ID. For example, if you want to mapping slave ID 2's RPDO4 to MGate TPDO1, please type in COB ID 0x0502 in the CANopen master TPDO1. If you want to mapping slave ID2's TPDO1 to CANopen master RPDO2, please type in COB ID 0x0182 in RPDO2.



Add PDO

PDO
 TPDO1 ▼

Enable
 Enable

COB ID
 0x 0000

Transmission Type
 Sync ▼

No. of SYNCs
 0

Bit Position	Data Type	Tag Name
No data to display.		

Parameter	Value	Default	Description
PDO	TPDOx RPDOx		Max 256 TPDO, 256 RPTO
Enable	Disable Enable	Enable	
COB ID	0x0000 to 0xFFFF	0x0000	Refer to CANopen COB ID table then type in the slave PDO COB ID number in heximal.
Transmission Type	Sync, RTR, Event	Sync	<p>For TPDO:</p> <p>Sync. The MGate will send out TPDO following by the number of SYNC reached which set in the No. of SYNCs.</p> <p>RTR. The MGate will send out TPDO when received RTR bit ON in the slave RPDO, which COB ID is set in previous setting.</p> <p>Event. The MGate will send out TPDO cyclic according to the Event Timer(ms). If Event time is 0, then TPDO will send out when data changed. To use CAN bus loading efficiently, you can set the Inhibit Time(ms) to avoid sending TPDO too frequently.</p> <p>For RPDO:</p> <p>Sync. The MGate will update the slave RPDO data into internal memory only when SYNC message occurred.</p> <p>Event. The MGate updates the slave RPDO data into internal memory when received the slave RTDO.</p>
No. of SYNCs	0 to 240	0	No. of SYNC messages. Value from 0 to 240.
Bit Position	Automatic generated		Bit offset in the PDO data frame
Data Type	1 to 7 Bit 1 to 8 Byte	1 Bit	Tag data type
Tag Name	Alphanumeric string		Create Tag names. User can select tags in the northbound protocol setting.

CANopen COB ID table

Communication Object	Function Code (4 bit, binary)	Node ID (dec)	COB ID (hex)
NMT	0000	0	0x000
SYNC	0001	0	0x080
EMCY	0001	1~127	0x081~0x0FF
TIME	0010	0	0x100
T_PDO 1	0011	1~127	0x181~1FF
R_PDO 1	0100	1~127	0x201~27F
T_PDO 2	0101	1~127	0x281~2FF
R_PDO 2	0110	1~127	0x301~37F
T_PDO 3	0111	1~127	0x381~3FF
R_PDO 3	1000	1~127	0x401~47F
T_PDO 4	1001	1~127	0x481~4FF
R_PDO 4	1010	1~127	0x501~57F
T_SDO	1011	1~127	0x581~5FF
R_SDO	1100	1~127	0x601~67F
Heartbeat	1110	1~127	0x701~77F

Add CANopen slave device into Slave Setting.

You can ADD slave device manually or SCAN the devices on the CANbus. Please import slave EDS files before adding or scanning the slave devices.

Click the ADD button and select the slave device from the EDS repository.

Or click the SCAN button to scan the device on the CAN bus. Only the slave device that matches the EDS file in the EDS Repository will be added to the table.

Scan Slave Setting

STOP Capturing...

Auto Scroll

<input checked="" type="checkbox"/> Node ID	Vendor ID	Product Code	Revision	EDS File	Status
C					

CANCEL **ADD**

Click the pen icon to edit the slave Node ID and Device Name, and enable Heartbeat with the heartbeat time **Consuming Timeout (ms)**.

Edit Slave Setting

Node ID
1

Device Name
1

State Retrieval
Disabled

- Disabled
- Heartbeat

CANCEL **SAVE**

Edit Slave Setting

Node ID
1

Device Name
1

State Retrieval
Heartbeat

Consuming Timeout (ms)
1000

CANCEL **SAVE**

Heartbeat tag view status

Home > Tag View

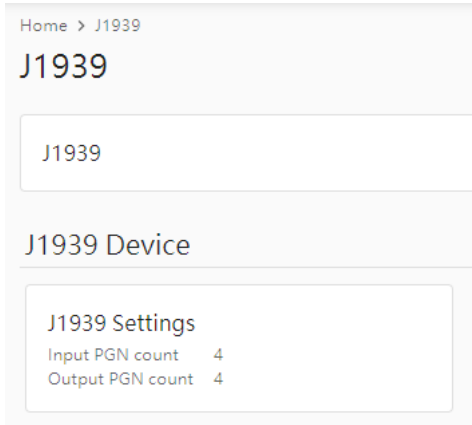
Tag View

🔍 type to search... **REFRESH**

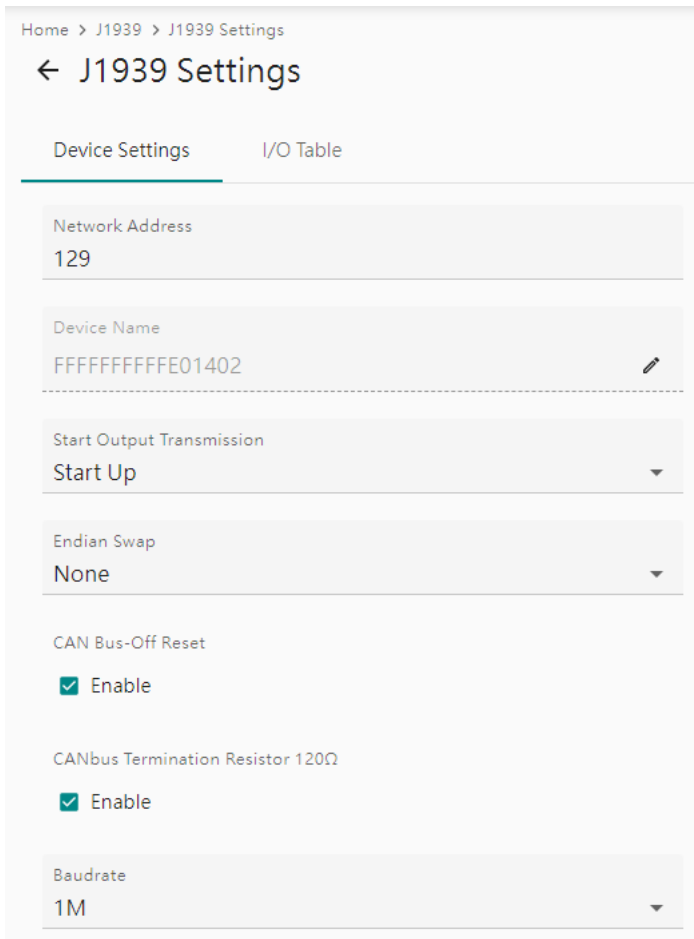
Provider	Source	Name	Type	Value	Timestamp
canopen_master	1	status	int32	invalid (0x80000000)	2023-04-21T09:54:01.385+08:00
canopen_master	NMT	state	uint16	0x0000	2023-04-21T09:54:01.385+08:00
canopen_master	RPDO1	RPDO1	uint64	0x000000000004E65F	2023-04-20T18:15:58.295+08:00
canopen_master	TPDO1	TPDO1	uint64	0x000000000004E65F	2023-04-20T18:15:28.717+08:00

Protocol Settings—J1939 Settings

You can manage J1939 protocol on this page.



Config J1939 settings in **Device Settings** tab.



Parameter	Value	Default	Description
Network address	Numerical number	128 to 253	The MGate's network address in the J1939 bus
Device name	The parameters regarding to J1939.	FFFFFFFFFFFFFFFF	A set of J1939 parameter combinations represented in hex value
Start output transmission by	Data update, startup	Data update	To determine the way the transmission starts

Parameter	Value	Default	Description
Endian swap	Data Byte Swapping None: Don't need to swap Byte: 0x0A, 0x0B, 0x0C, 0x0D becomes 0x0B, 0x0A, 0x0D, 0x0C. Word: 0x0A, 0x0B, 0x0C, 0x0D becomes 0x0C, 0x0D, 0x0A, 0x0B. ByteWord: 0x0A, 0x0B, 0x0C, 0x0D becomes 0x0D, 0x0C, 0x0B, 0x0A	None	Swapping the data
CAN bus-off reset	Disable, Enable	Disable	When some kind of J1939 bus error happens, the MGate will automatically stop communication with the J1939 bus. You may choose Enable to have the MGate rejoin the bus.
CANbus termination resistor 120 ohms	Disable, Enable	Disable	To enable 120 ohms termination resistor on CAN bus.
Baudrate	250 kbps, 500 kbps, 1Mbps	250 kbps	The baudrate used in J1939

In the **I/O Table** tab, you can change the input/output commands of J1939. Click **ADD** to add the J1939 commands into the MGate, according to the J1939 device it is attached to.

Add I/O

Type
 Input Output

Name

Source Address

PGN

Message Offset
 (byte , bit)

Data Length
 (byte , bit)

Trigger

Update Interval

Home > J1939 > J1939 Settings

← J1939 Settings

Device Settings I/O Table

CLONE DELETE SCAN + ADD

<input type="checkbox"/>	Index	Type	Name	Network Address	PGN	Offset	Length	Priority	Trigger	Update Interval (ms)	
<input type="checkbox"/>	1	Input	Input256	128	256	0 (0, 0)	64 (8, 0)	-	Cyclic	0	
<input type="checkbox"/>	2	Output	Output256	128	256	0 (0, 0)	64 (8, 0)	6	Cyclic	10	
<input type="checkbox"/>	3	Input	Input512	128	512	0 (0, 0)	64 (8, 0)	-	Cyclic	0	
<input type="checkbox"/>	4	Output	Output512	128	512	0 (0, 0)	64 (8, 0)	6	Cyclic	10	
<input type="checkbox"/>	5	Input	Input768	128	768	0 (0, 0)	64 (8, 0)	-	Cyclic	0	
<input type="checkbox"/>	6	Output	Output768	128	768	0 (0, 0)	64 (8, 0)	6	Cyclic	10	
<input type="checkbox"/>	7	Input	Input1024	128	1024	0 (0, 0)	64 (8, 0)	-	Cyclic	0	
<input type="checkbox"/>	8	Output	Output1024	128	1024	0 (0, 0)	64 (8, 0)	6	Cyclic	10	

Parameter	Value	Default	Description
Type	Input, Output	Input	Data type
Name	(An alphanumeric string)	Command1	Max. 32 characters
Source Address	0 to 253, 255	0	Data from which J1939 device. Also listed as Network Address in the IO table.
Destination Address (for output)	0 to 253, 255	0	Data sent to which J1939 device. Also listed as Network Address in the IO table.
PGN	0 to 131071	0	Parameter Group Number
Message Offset	0 to 14279 bits	0 (0, 0)	The location where the data associated with the data point begins. The offset not only can be shown in bits but can be displayed as corresponding bytes and bits (byte, bit).
Data Length	0 to 14280 bits	0 (0, 0)	The length of the data to be transferred between the J1939 devices. The length not only can be shown in bits but also can be displayed as corresponding bytes and bits (byte, bit).
Trigger	Disable, Cyclic, Data Change	Cyclic	Disable: The command has never been sent Cyclic: The command is sent cyclically at the interval specified in the Poll Interval parameter. Data change: The data area is polled for changes at the time interval defined by Poll Interval. A command is issued when a change in data is detected.
Update interval	0 to 65535 ms	0	The desired update interval for the data in milliseconds.
Priority (for output)	0 to 7		Output PGN priority
Fault Protection (for output)	Keep Latest Data Clear All Data Bit to 0 Set To User Defined Value	Keep Latest Data	You can configure the criteria used to determine what to do when the write command is no longer received from the master side. For example, when a cable comes loose accidentally, the most up-to-date write command from the master side will not be received by the gateway. Keep Latest Data: The gateway will write the same data to the slave device. Clear All Data Bit to 0: The gateway will write zero values to the slave device. Set To User Defined Value: A user-defined value will be written to the slave device.

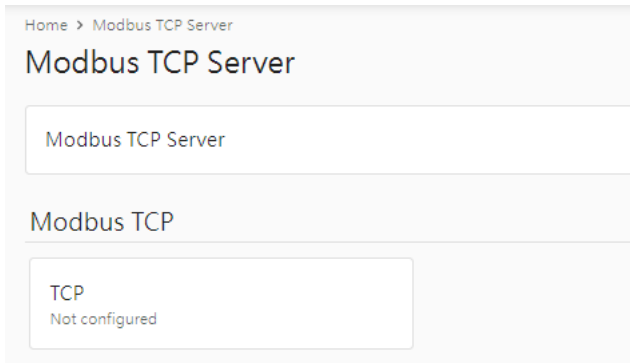
AutoScan:

For users' convenience, the MGate is designed with an innovative command auto-learning function. It can learn all the output commands from the J1939 devices in the same CAN bus. Users don't need to key in the commands one by one. All you have to do is click on the **SCAN** button, and a window will pop up. Click the Start button to learn. Click the pen icon at the right-hand side of the command to edit the command.

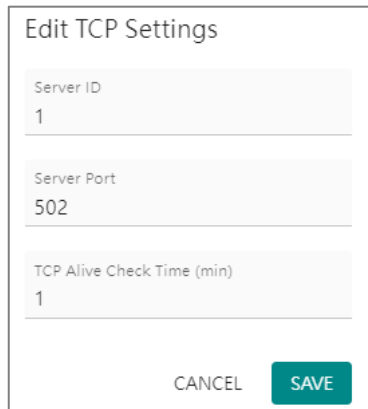
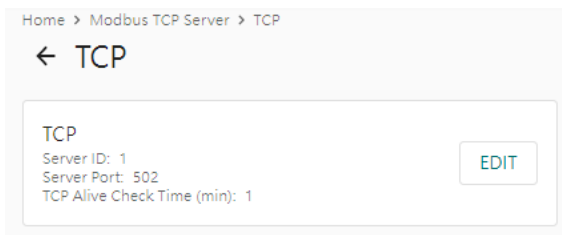
Whenever the commands are set, remember to click the APPLY button to save it.

Protocol Settings—Modbus TCP Server Settings

You can configure the Modbus TCP server setting on this page. Click on the TCP button to edit the setting.



Click **EDIT** to adjust the Modbus TCP basic settings.



Parameter	Value	Default	Description
Server ID	1 to 255		The Modbus server ID that this slave module will accept.
Server Port	1 to 65535	502	The TCP port number.
TCP Alive Check Time (min)	0 to 99	1	The time to check TCP alive.

Add Tags for Modbus TCP. Notice that the tags must be created in CANopen master or J1939. Click **DONE** after selection. The selection sequence will also decide the sequence in the Modbus TCP register/coil address.

Add Tags

Info:
Select one or more tag providers to get their tags, and select tags to map data.

Providers

SELECT ALL
CLEAR

canopen_master

Total: 1 Selected: 1
DONE

Add Tags

Info:
Select one or more tag providers to get their tags, and select tags to map data.

Providers

canopen_master

3 Tags

SELECT ALL
CLEAR

[canopen_master] NMT

state

[canopen_master] RPDO1

Total: 3 Selected: 3
DONE

The selected tags will display in the data mapping column by default with register/coil address. You may adjust it manually.

Data Mapping - 3 tags + ADD TAGS

All (View Only) - 3
Coil (R/W) - 0
Input Discrete (R) - 0
Holding Register (R/W) - 2
Input Register (R) - 1

No.	Tag Name	Data Type	Modbus Memory Type	Modbus Start Address	Bits/ Bytes	Result
1	canopen_master/NMT/state	uint16	Holding Register (R/W)	0	2	(4x)00000 - (4x)00000
2	canopen_master/TPDO1/ID2_RPDO1	uint54	Holding Register (R/W)	1	8	(4x)00001 - (4x)00004
3	canopen_master/RPDO1/ID2_TPDO1	uint54	Input Register (R)	0	8	(3x)00000 - (3x)00003

Protocol Settings—SNMP Mapping Settings

You can manage CAN to SNMP mapping data on this page; for detailed SNMP protocol settings, please go to the SNMP Trap Server page.

Home > SNMP Mapping

SNMP Mapping

SNMP Mapping

NOTE:
For advanced settings, please go to [SNMP Trap Server page](#)

SNMP Setting

Data Mapping
0 tags

Home > SNMP Mapping > SNMP Setting

← SNMP Setting

Data Mapping DELETE + ADD TAGS
The maximum number of tags is 1024

<input type="checkbox"/>	#	SNMP OID	Provider	Source	Name	
<input type="checkbox"/>	1	.1.3.6.1.4.1.8691.21.5122.3.1.1.1	canopen_master	RPDO1	RPDO1	^ v ⋮
<input type="checkbox"/>	2	.1.3.6.1.4.1.8691.21.5122.3.1.1.2	canopen_master	TPDO1	TPDO1	^ v ⋮
<input type="checkbox"/>	3	.1.3.6.1.4.1.8691.21.5122.3.1.1.3	canopen_master	1	status	^ v ⋮
<input type="checkbox"/>	4	.1.3.6.1.4.1.8691.21.5122.3.1.1.4	canopen_master	NMT	state	^ v ⋮

Click **ADD TAGS** to add tags in the CAN settings.

Add Tag

Info:
Select one or more tag providers to get their tags, and select tags to map data.

Providers
canopen_master ▼

1 Tags

Selected Tags
state ▼

CANCEL SAVE

The OID is defined as below:

OID	String	OID (string type)	Description
1.3.6.1.4.1.8691	moxa	1.3.6.1.4.1.8691	
1.3.6.1.4.1.8691.21	mgate	{moxa}.21	MGate Series
1.3.6.1.4.1.8691.21.5121	mgate5121	{mgate}.5121	Model name
1.3.6.1.4.1.8691.21.5121.1	swMgmt	{mgate5121}.1	SNMP management Information
1.3.6.1.4.1.8691.21.5121.2	trap	{mgate5121}.2	SNMP trap
1.3.6.1.4.1.8691.21.5121.3	mapping	{mgate5121}.3	SNMP mapping
1.3.6.1.4.1.8691.21.5121.3.1	tags	{mapping}.1	Tag mapping
1.3.6.1.4.1.8691.21.5121.3.1.1	array of values	{tags}.1	Tag value
1.3.6.1.4.1.8691.21.5121.3.1.2	array of names	{tags}.2	Tag name
1.3.6.1.4.1.8691.21.5121.3.1.1.x	value of array[x]	{array of values}.x	Index of tag value
1.3.6.1.4.1.8691.21.5121.3.1.2.x	name of array[x]	{array of names}.x	Index of tag name

Diagnostics

Diagnostics—Protocol Diagnostics

Diagnostics—Protocol Diagnostics—CANopen Diagnostics

Home > CANopen Diagnostics

CANopen Diagnostics

Autorefresh

Overview Slave Status

CAN Status CLEAR

State : Error active

RX Count : 0

TX Count : 0

CRC Error : 0

Bit Error : 0

Stuff Error : 0

Bus-off Count : 0

CANopen Status CLEAR

State : Operational

PDO RX Count : 0

PDO TX Count : 771

Time pkt Count : 0

SYNC pkt Count : 0

EMCY pkt Count : 0

Heart/State pkt Count : 0

In the Slave Status tab, you can check the detailed information regarding slave status and change CANopen state machine at the right-hand side.

Home > CANopen Diagnostics

CANopen Diagnostics

Autorefresh

Overview **Slave Status**

Node2

Node ID : 2
 State : Operational
 Inactive Time (ms) : 72
 EDS File : MicroCANopenPlusCIA401.ed5

Slave Status Object Parameter

Device Name	: Node2
Node ID	: 2
State	: Operational
Inactive Time (ms)	: 72
EDS File	: MicroCANopenPlusCIA401.ed5

Operational

Pre-operational

Stop

Reset

Store Parameter

CLEAR APPLY

Furthermore, you can open the Object Parameter tab to check and change the slave device's CANopen object value.

Home > CANopen Diagnostics

CANopen Diagnostics

Autorefresh

Overview **Slave Status**

Node2

Node ID : 2
 State : Offline
 Inactive Time (ms) : 61251109
 EDS File : MicroCANopenPlusCIA401.ed5

Slave Status **Object Parameter**

Objects	Object Description
0x1000 Device Type	Index : 0x1000 Name : Device Type Data Type : UNSIGNED32 Access : Read Default Value : 0x000F0191 Value : <input type="text" value="0xF0191 / 983441"/>
0x1001 Error Register	
0x1002 Manufacturer Status Register	
0x1003 Pre-Defined Error Field	
Number of Errors	
Pre-Defined Error Field 1	
Pre-Defined Error Field 2	
Pre-Defined Error Field 3	
Pre-Defined Error Field 4	

READ

Object parameter has been updated.

Diagnostics—Protocol Diagnostics—J1939 Diagnostics

Home > J1939 Diagnostics

J1939 Diagnostics

Autorefresh

Diagnostics **Live List**

CAN Bus

State	: error active
Baudrate	: 1M bps
Bus-off count	: 0

J1939

Network address	: 255
Sent message	: 0
Received message	: 0

The Live List function allows you to check how many live devices are on the same network.

Home > J1939 Diagnostics

J1939 Diagnostics

Autorefresh

Diagnostics **Live List**

Address	Transmitted PGN count	Bus Load
No data to display.		

Diagnostics—Protocol Diagnostics—Modbus TCP Diagnostics

Home > Modbus TCP Diagnostics

Modbus TCP Diagnostics

Autorefresh

Modbus

Mode	: Server
Number of connections	: 0
Valid requests received	: 0
Invalid requests received	: 0
Sent responses	: 0
Sent exceptions	: 0

Connections

No data

Diagnostics—Protocol Traffic

Diagnostics—Protocol Traffic—CANopen Traffic

Click **START** to start traffic log.

Home > CANopen Traffic

CANopen Traffic

STOP Capturing...

Auto Scroll

Type: ALL Node ID: []

[EXPORT](#) **TEST**

No.	Time	Tx/Rx	Node ID	Type	COB ID	Description	Data
1	0.752	Tx	2	RPDO1	0x0202	Receive PDO 1	00 00 00 00 00 00 00 00
2	0.762	Rx	2	TPDO1	0x0182	Transmit PDO 1	00 00 00 00 00 00 00 00
3	1.753	Tx	2	RPDO1	0x0202	Receive PDO 1	00 00 00 00 00 00 00 00
4	1.763	Rx	2	TPDO1	0x0182	Transmit PDO 1	00 00 00 00 00 00 00 00
5	2.758	Tx	2	RPDO1	0x0202	Receive PDO 1	00 00 00 00 00 00 00 00
6	2.769	Rx	2	TPDO1	0x0182	Transmit PDO 1	00 00 00 00 00 00 00 00
7	3.752	Tx	2	RPDO1	0x0202	Receive PDO 1	00 00 00 00 00 00 00 00
8	3.762	Rx	2	TPDO1	0x0182	Transmit PDO 1	00 00 00 00 00 00 00 00
9	4.755	Tx	2	RPDO1	0x0202	Receive PDO 1	00 00 00 00 00 00 00 00
10	4.765	Rx	2	TPDO1	0x0182	Transmit PDO 1	00 00 00 00 00 00 00 00

You can also read/write CAN data manually by clicking the **TEST** button and type in the CAN data frame.

Test

COB ID
0x 010

Data
0x01|

“ ” for separate (e.g., 0x12,0x34,0x56)

Diagnostics—Protocol Traffic—J1939 Traffic

Click **START** to start J1939 traffic log.

Home > J1939 Traffic

J1939 Traffic

START Ready to capture

Auto Scroll

[EXPORT](#)

No.	Time	Send/Receive	Destination Address	Source Address	Priority	PGN	Data
No data to display.							

Diagnostics—Protocol Traffic—Modbus TCP Traffic

Click START to start Modbus TCP traffic log.

Home > Modbus TCP Traffic Log
Modbus TCP Traffic Log

START Ready to capture

Auto Scroll **EXPORT**

No.	Time	Role	Send/Receive	Remote IP Port	Server ID	Function Code	Data
No data to display.							

Diagnostics—Event Log

Diagnostics—Event Log—Log View

You can review and export all event information in the event log.

Event Log
Home > Event Log

EXPORT CLEAR REFRESH

ID	Severity	Category	Event Name	Source	Message	Timestamp
1	Information	Security	Login success	admin 10.122.8.171	Account 'admin' login successfully	2022-07-08T09:33:32.627+08:00
2	Warning	Security	Clear event log	admin 10.122.8.171	Clear event log	2022-07-08T09:33:18.867+08:00

Items per page: 10 | 1-2 of 2 | < < 1 / 1 > >

Diagnostics—Event Log—Policy Settings

The event policy settings enable the MGate to record important events, which can be recorded in the Remote Log to Syslog server and Local Log, which will be stored with up to 10,000 events in the MGate.

The MGate can also send email alerts, SNMP Trap messages, or open/close the circuit of the relay output when a selected event was triggered.

You can filter events for easy reading or expand by clicking the category, such as System. Tick or untick the events if you want to log it and select which channels you want to use by clicking the channel name. After changing the settings, please remember to SAVE it.

Event Policy Setting
Home > Event Policy Setting

Channels

You need to edit the notification setting first. Click edit button to apply any change.

Local Log Remote Log SNMP Trap Email

Events

Select the events and customized notify channels.

SEVERITY: [v] CHANNELS: [v]

- System
 - System start (Information) Local log Remote log SNMP trap Email
 - User trigger reboot (Warning) Local log Remote log SNMP trap Email
 - Power input failure (Alert) Local log Remote log SNMP trap Email Relay
 - NTP update fail (Warning) Local log Remote log
- Network
- Security
- Maintenance

Event Group	Description
System	Start system, User trigger reboot, Power input failure, NTP update failure
Network	IP conflict, DHCP get IP/renew, IP changed, Ethernet link down
Security	Clear event log, Login success, Login failure, Account/group changed, Password reached lifetime, SSL certificate import, Syslog certificate import
Maintenance	Firmware upgrade success, Firmware upgrade failure, Configuration import success, Configuration import failure, Configuration export, Configuration changed, Load factory default
Modbus client	Server connected, Server disconnected, Command recovered, Command fail
Modbus server	Client connected; Client disconnected; Exception function
EtherNet/IP	Adapter connected; Adapter disconnected
PROFINET	I/O Device is connected, I/O Device is disconnected, I/O Controller is running, I/O Controller has stopped
CANopen	Device status changed; CAN bus-off
J1939	CAN bus-off

Local Log Settings

Local Log Setting

Event Log Overwrite Policy

Overwrite the Oldest Event Log

Stop Recording Event Log

Log Capacity Warning

Capacity Threshold (%)

80

Warning By

SNMP Trap Email

CANCEL **SAVE**

Local Log Settings	Description
Event Log Overwrite Policy	Overwrites the oldest event log Stops recording event log
Log Capacity Warning	When the log amount exceeds the warning
Warning By	SNMP Trap Email

Remote Log Settings

Remote Log Setting

Syslog Server 1

Enable

TLS Authentication

Enable

IP Address _____ Port 514

Syslog Server 2

Enable

TLS Authentication

Enable

IP Address _____ Port 514

CANCEL SAVE

TLS Authentication

UPLOAD

Common Name	Start Time	Expire Time
No Data		

Client Certificate

選擇檔案 未選擇任何檔案

Client KEY

選擇檔案 未選擇任何檔案

CA Certificate

選擇檔案 未選擇任何檔案

Remote Log Settings	Description
Syslog Server IP	IP address of a server that will record the log data
Syslog Server port	514
TLS Authentication	Enable TLS authentication. Notice TLS files must be uploaded for a successful connection.

SNMP Trap Settings

SNMP Trap Server

Trap Service

Active
 Inactive

For advanced settings, please go to [SNMP Trap Server](#) page

CANCEL
SAVE

Email Settings

Email Setting

SMTP Service

Active ▼

Primary Server

Mail Server (SMTP)	Port
<input type="text" value="10.123.7.18"/>	<input type="text" value="25"/>

Security Connection

None ▼

Require Authentication

Username

Password

From (Email address)

To (Email address, separated by semicolon)

CANCEL
SAVE

Parameters	Description
Mail Server (SMTP)	The mail server's domain name or IP address.
Port	The mail server's IP port.
Security Connection	TLS STARTTLS STARTTLS-None None
Username	This field is for your mail server's username, if required.
Password	This field is for your mail server's password, if required.
From (Email address)	Email address from which automatic email warnings will be sent.

Parameters	Description
To (Email address, separated by semicolon)	Email addresses to which automatic email warnings will be sent.

Diagnostics—Tag View

This page displays the tag live value generated by field devices and updates the values periodically. It is an easy and useful tool if you want to check whether the MGate receives the correct data from field devices. The gateway timestamp shows the time data was updated to the tag.

Home > Tag View

Tag View

Type to search... REFRESH

Provider	Source	Name	Type	Value	Timestamp	
canopen_master	NMT	state	uint16	0x0000	2023-05-29T18:49:58.409+00:00	⋮
canopen_master	RPDO1	ID2_TPDO1	uint64	0x0000000000000000	2023-05-29T18:49:58.408+00:00	⋮
canopen_master	TPDO1	ID2_RPDO1	uint64	0x0000000000000000	2023-05-29T18:49:58.407+00:00	⋮

You can write a value to the CAN device via Write value directly to test the communication with CAN device.

Write value directly

Provider
canopen_master

Source
TPDO1

Name
ID2_RPDO1

Type
uint64

Value
0x 0000000000000000

CANCEL
SAVE

Diagnostics—Network Connections

You can see network-related information, including protocol, address, and state.

Network Connections

Home > Network Connections

Auto refresh

Protocol	Recv-Q	Send-Q	Local Address	Foreign Address	State
TCP	0	0	*:80	*:0	LISTEN
TCP	0	0	*:44818	*:0	LISTEN
TCP	0	0	*:22	*:0	LISTEN
TCP	0	0	*:443	*:0	LISTEN
TCP	34	0	10.123.4.44:35032	10.123.7.18:25	CLOSE_WAIT
TCP	0	0	10.123.4.44:443	10.122.8.171:53876	TIME_WAIT
TCP	0	255	10.123.4.44:443	10.122.8.171:53880	ESTABLISHED

Diagnostics—Ping

This network testing function is available only in the web console. The MGate gateway will send an ICMP packet through the network to a specified host, and the result can be viewed on the web console immediately.

Ping

Home > Ping

Ping Destination

192.168.127.2

ACTIVATE

Diagnostics—LLDP

You can see LLDP related information, including Port, Neighbor ID, Neighbor Port, Neigh Port Description, and Neighbor System. Also, you can adjust the transmit interval for LLDP by clicking the **EDIT** button.

LLDP
Home > LLDP

LLDP Configuration

LLDP Service (Disabled)
Message Transmit Interval: 30 seconds EDIT

LLDP Table

Interface	Neighbor ID	Neighbor Port	Neighbor Port Description	Neighbor System
No Data				

REFRESH

LLDP Configuration

LLDP Service

Enable Disabled

Note: enable/disable this service through [Service Enablement](#)

Message Transmit interval (sec)

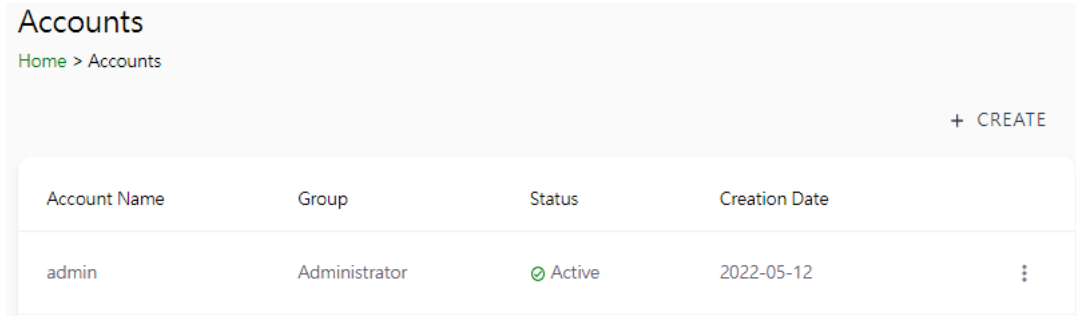
30

CANCEL SAVE

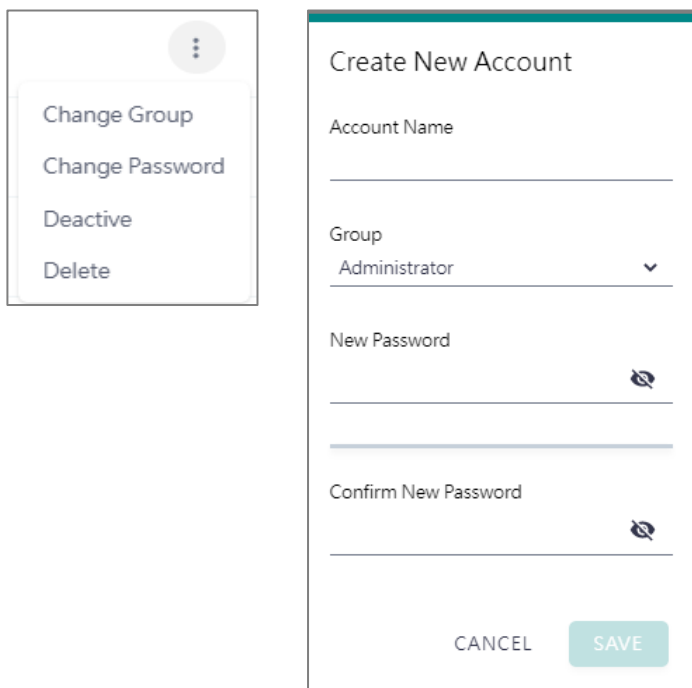
Security

Security—Account Management

Security—Account Management—Accounts



Only Administrator group can create or edit accounts for user management. Click **CREATE** to add new accounts. Click the dot icon to edit the account.



Parameters	Value	Description
Group	Administrator, Operator, Guest	Users can change the password for different accounts. The MGate provides three build-in account groups, administrator, operator and guest. Administrator account can access all settings. Operator accounts can access most settings, except security categories. Guest account can only view the overview page. You can create your own group for account management.

Security—Account Management—Groups

The screenshot shows a 'Groups' management interface. At the top left, it says 'Home > Groups'. In the top right corner, there is a '+ CREATE' button. Below this is a table listing three built-in groups:

Group	Accounts	Actions
Administrator (built-in) This group is designed for the supervisor of the device. The accounts of this group will have full privileges. This is a built-in group and cannot be modified or deleted.	8 accounts	⋮
Operator (built-in) This group is designed for the maintainer of the device. The accounts of this group can modify and monitor most of the settings and troubleshooting functions.	0 accounts	⋮
Guest (built-in) This group is designed for the guest/visitor of the device. The accounts of this group can only monitor the status of the device.	1 accounts	⋮

Three MGate build-in types of groups are shown; you can also create your own group by clicking **CREATE**.

The 'Create New Group' dialog box contains the following sections and fields:

- Basic Information**
 - Name:
 - Description - optional:
- Access Permissions**
 - System Configuration: Read write (dropdown)
- Protocol Setting**
 - Read write (dropdown)
- Diagnostic**
 - Read write (dropdown)
- Security**
 - No display (dropdown)
- Maintenance**
 - Read write (dropdown)
- Restart**
 - Read write (dropdown)

At the bottom right, there are two buttons: 'CANCEL' and 'SAVE'.

Parameters	Value	Description
Basic Information		Includes Name and Description for the new Group.
Access Permissions	No display	Corresponding to the configuration menu on the left-hand side of the web console, you can select different permissions for a new group. Displays will not show the page on the right-hand side menu.
	Read only	
	Read write	

Security—Account Management—Password Policy

Password Policy

[Home](#) > Password Policy

Password Strength Setting

Password Minimum Length
8

Password Complexity Strength Check

Select all password strength requirements

- At least one digit (0-9)
- Mixed upper and lower case letters (A-Z, a-z)
- At least one special character (~! @\$%^&* _+=`\'0000;"" <>.,/?)

Password Lifetime Setting

The password lifetime determines how long the password is effective. If password has expired, a popup message and event will notify user to change the password for security reasons.

Enable password lifetime check

Password Lifetime (day)
90

SAVE

Parameter	Value	Description
Password Minimum Length	8 to 128	The minimum password length
Password Complexity Strength Check		Select how the MGate checks the password's strength
Password lifetime Setting	90 to 180 days	Set the password's lifetime period.

Security—Service

Service Enablement

Home > Service Enablement

Users can enable/disable the system service by toggling the buttons below.

- HTTP Service
The HTTP console will redirect to HTTPS when switch it on.
- HTTPS Service
- Ping Service
- SD Card
- Reset button disable after 60 sec
The reset button function will always enable when switch if off.
- SNMP Agent Service
- LLDP Service

Parameter	Value	Description
HTTP Service	Enable/Disable	To enhance security, all HTTP requests will redirect to HTTPS when the HTTP service is enabled. You can also disable the HTTP service.
HTTPS Service	Enable/Disable	Disabling this service will disable the web console and search utility connections, thus cutting off access to the configuration settings. To re-enable the HTTPS communication, reset to the factory default settings via the hardware Reset button.
Ping Service	Enable/Disable	Disabling this service will block ping requests from other devices.
SD Card	Enable/Disable	Disabling this service will deactivate the SD card function for backup and restore configuration files.
SNMP Agent Service	Enable/Disable	Enable or disable SNMP agent function.
LLDP Service	Enable/Disable	Enable or disable LLDP function.
Reset button disable after 60 sec	Always enable and disable after 60 sec.	The MGate provides a Reset button to load factory default settings. For enhanced security, users can disable this function. In the disabled mode, the MGate will still enable the Reset button for 60 seconds after bootup, just in case you really need to reset the device.

Security—Allowlist

These settings are used to restrict access to the MGate by the IP address. Only IP addresses on the list will be allowed to access the device. Notice the restriction includes configuration and protocol conversion.

Allow List

[Home](#) > [Allow List](#)

Activate the accessible IP list (All communications are NOT allowed for the IPs NOT on the list)

No.	Active	IP	Netmask
1	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
2	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
3	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
4	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>
5	<input type="checkbox"/>	<input type="text"/>	<input type="text"/>

Security—DoS Defense

Users can select from several options to enable DoS Defense to fend off cybersecurity attacks. A denial-of-service (DoS) attack is an attempt to make a machine or a network resource unavailable. Users can select from the following options to counter DoS attacks.

DoS Defense

[Home](#) > DoS Defense

Configuration

Null Scan	<input type="checkbox"/>
NMAP-Xmax Scan	<input type="checkbox"/>
SYN/FIN Scan	<input type="checkbox"/>
FIN Scan	<input type="checkbox"/>
NMAP-ID Scan	<input type="checkbox"/>

SYN-Flood

Enable	<input type="checkbox"/>
Limit	<input type="text" value="4000"/> pkt/s

ICMP-Death

Enable	<input type="checkbox"/>
Limit	<input type="text" value="4000"/> pkt/s

SAVE

Security—Login Policy

Login Message

You can input a message for Login or for Login authentication failure messages.

The screenshot shows the 'Login Policy' configuration page with the 'Login Message' tab selected. It contains two text input fields. The first is labeled 'Login Message - optional' and contains the text 'Hello'. The second is labeled 'Login Authentication Failure Message' and contains the text 'The account or password you entered is incorrect.(Your account will be temporarily locked if excessive tried.)'. A 'SAVE' button is located at the bottom left.

Login Lockout

The screenshot shows the 'Login Policy' configuration page with the 'Login Lockout' tab selected. It features several settings: an unchecked checkbox for 'Enable Login Failure Lockout', a 'Max Failure Retry Times' field set to 5, another unchecked checkbox for 'Reset the Login Failure Counter' with a sub-note, a 'Reset Period (min)' field set to 10, and a 'Lockout Time (min)' field set to 10. A 'SAVE' button is at the bottom left.

Parameter	Value	Description
Max Failure Retry Times	1 to 10 (default 5)	You can specify the maximum number of failures retries, if exceed the retry times, MGate will lock out for that account login
Reset Period (min)	1 to 1440 (default 10)	You can specify the reset period time when enabling the "reset the login failure counter" function
Lockout Time(min)	1 to 60 (default 10)	When the number of login failures exceeds the threshold, the MGate will lock out for a period.

Login Session

Login Policy

Home > Login Policy

Login Message Login Lockout **Login Session**

Maximum login user for HTTP+HTTPS
5

Auto logout setting (min)
1440

SAVE

Parameter	Value	Description
Maximum login users for HTTP+HTTPS	1 to 10 (default 5)	The number of users that can access the MGate at the same time.
Auto logout setting (min)	1 to 1440 (default 1440)	Sets the auto logout time period.

Security—Certificate Management

Use this function to load the Ethernet SSL certificate. You can import or delete SSL certificate/key files. This function is only available for the web console.

Certificate Management

Home > Certificate Management

Configuration

Issue to 10.123.4.44
Issue by Moxa Inc.
Valid from 2022-6-2 to 2027-6-1

SSL

Select SSL Certificate **IMPORT**

Delete SSL Certificate **DELETE**

Maintenance

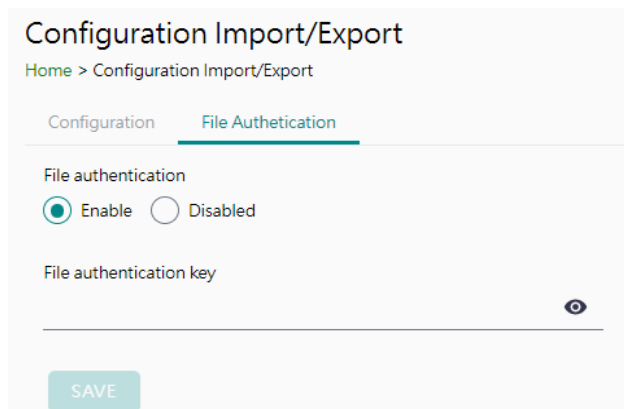
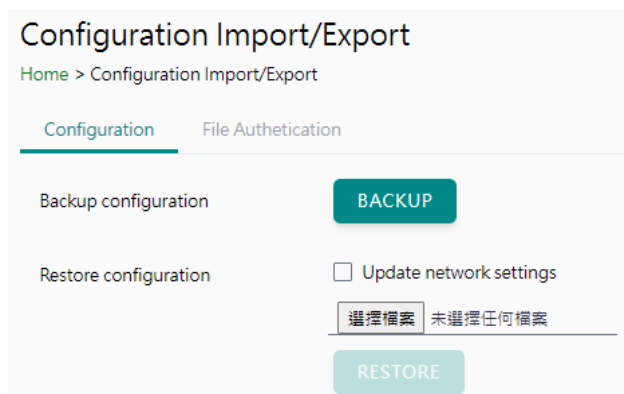
Maintenance—Configuration Import/Export

There are three main reasons for using the Import and Export functions:

- Applying the same configuration to multiple units. The Import/Export configuration function is a convenient way to apply the same settings to units in different sites. You can export the configuration as a file and then import the configuration file onto other units.
- Backing up configurations for system recovery. The export function allows you to export configuration files that can be imported onto other gateways to restore malfunctioning systems within minutes.

Troubleshooting. Exported configuration files help administrators to identify system problems that provide useful information for Moxa’s Technical Service Team when maintenance visits are requested.

For cybersecurity reason, you can export configuration file with an authentication key, length from 8 to 16 characters. If the key to the imported configuration file differs from the key to the exported file, the import process will fail.



Maintenance—Firmware Upgrade

Firmware updates for the MGate are available on the Moxa website. After you have downloaded the new firmware onto your PC, you can use the web console to write it onto your MGate. Select the desired unit from the list in the web console and click **Submit** to begin the process.



ATTENTION

DO NOT turn off the MGate power before the firmware upgrade process is completed. The MGate will erase the old firmware to make room for the new firmware to flash memory. If you power off the MGate and end the progress, the flash memory will contain corrupted firmware, and the MGate will fail to boot. If this happens, contact Moxa RMA services.

The screenshot shows the 'Firmware Upgrade' page in a web console. At the top, it says 'Firmware Upgrade' with a breadcrumb 'Home > Firmware Upgrade'. Below that, a warning message states: 'Upgrading firmware may cause devices to reset to factory default. We suggest you back up the configuration of all devices.' There is a selection area with a dropdown menu currently showing '選擇檔案' and '未選擇任何檔案'. At the bottom of the form is a teal 'SUBMIT' button.

Maintenance—Load Factory Default

To clear all the settings on the unit, use the Load Factory Default to reset the unit to its initial factory default values.

The screenshot shows the 'Load Factory Default' page in a web console. At the top, it says 'Load Factory Default' with a breadcrumb 'Home > Load Factory Default'. Below that, a warning message states: 'Click on Reset Button to reset all settings, including the console password, to the factory default values. The event log will remain after rebooting'. There is a checkbox labeled 'Keep Current IP Setting' which is currently unchecked. Below the checkbox is an info message: 'Info: To leave the IP address, netmask, and gateway settings unchanged, make sure that Keep IP settings is enabled.' At the bottom of the form is a teal 'RESET' button.



ATTENTION

Load Default will completely reset the configuration of the unit, and all the parameters you have saved will be discarded. Do not use this function unless you are sure you want to completely reset your unit.

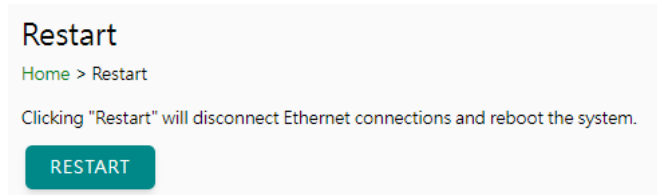
Restart

You can reboot the MGate by clicking the RESTART button.



ATTENTION

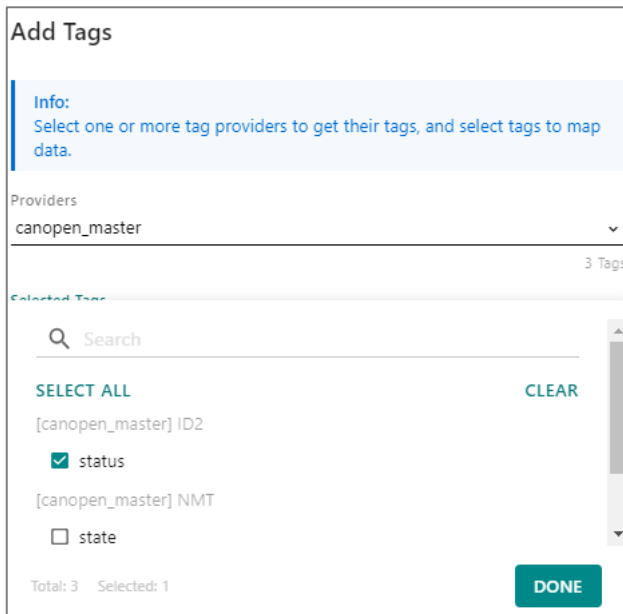
Unsaved configuration files will be discarded during a reboot.



Status Monitoring

The Status Monitoring function provides status information of field devices when the MGate is being used as a CAN client. If a CAN device fails or a cable comes loose, the gateway will not be able to receive up-to-date data from the CAN device. The out-of-date data will be stored in the gateway's memory and will be retrieved by the client (e.g., PLC), which is not aware that the slave device is not providing up-to-date data. To handle this situation, the MGate provides a warning mechanism to report the list of slave devices that are still "alive" through the Status Monitoring function.

The MGate will create a status tag when a CAN device is created. This shows if the CAN device connection is valid or invalid.



The highest significant bit shows the status. 1 is invalid, 0 is valid.

Provider	Source	Name	Type	Value	Timestamp
canopen_master	ID2	status	int32	invalid (0x00000001)	2023-06-19T17:47:39.118+00:00

4. Network Management Tool (MXstudio)

Moxa's MXstudio industrial network management suite includes tools such as MXconfig, MXview and N-Snap. MXconfig is for industrial network configuration; MXview is for industrial management software; and N-Snap is for industrial network snapshot. The MXstudio suite in the MGate includes MXconfig and MXview, which are used for the mass configuration of network devices and monitoring network topology, respectively. The following functions are supported:

Tool	Function Support
MXconfig	<ol style="list-style-type: none">1. System name and login password modification2. Network settings3. Configuration import/export4. Firmware upgrade
MXview	<ol style="list-style-type: none">1. Configuration import/export2. LLDP for topology analysis3. Security View**

**Security View can check the security level of devices under the IEC62443-4-2 standard.

A. SNMP Agents with MIB II

The MGate has built-in Simple Network Management Protocol (SNMP) agent software that supports SNMP Trap, and RFC 1213 MIB-II.

RFC1213 MIB-II Supported SNMP Variables

System MIB	Interfaces MIB	IP MIB	ICMP MIB
sysDescr	ifNumber	ipForwarding	icmpInMsgs
sysObjectID	ifIndex	ipDefaultTTL	icmpInErrors
sysUpTime	ifDescr	ipInReceives	icmpInDestUnreachs
sysContact	ifType	ipInHdrErrors	icmpInTimeExcds
sysName	ifMtu	ipInAddrErrors	icmpInParmProbs
sysLocation	ifSpeed	ipForwDatagrams	icmpInSrcQuenchs
sysServices	ifPhysAddress	ipInUnknownProtos	icmpInRedirects
	ifAdminStatus	ipInDiscards	icmpInEchos
	ifOperStatus	ipInDelivers	icmpInEchoReps
	ifLastChange	ipOutRequests	icmpInTimestamps
	ifInOctets	ipOutDiscards	icmpTimestampReps
	ifInUcastPkts	ipOutNoRoutes	icmpInAddrMasks
	ifInNUcastPkts	ipReasmTimeout	icmpInAddrMaskReps
	ifInDiscards	ipReasmReqds	icmpOutMsgs
	ifInErrors	ipReasmOKs	icmpOutErrors
	ifInUnknownProtos	ipReasmFails	icmpOutDestUnreachs
	ifOutOctets	ipFragOKs	icmpOutTimeExcds
	ifOutUcastPkts	ipFragFails	icmpOutParmProbs
	ifOutNUcastPkts	ipFragCreates	icmpOutSrcQuenchs
	ifOutDiscards	ipAdEntAddr	icmpOutRedirects
	ifOutErrors	ipAdEntIfIndex	icmpOutEchos
	ifOutQLen	ipAdEntNetMask	icmpOutEchoReps
	ifSpecific	ipAdEntBcastAddr	icmpOutTimestamps
		ipAdEntReasmMaxSize	icmpOutTimestampReps
		ipRouteDest	icmpOutAddrMasks
		ipRouteIfIndex	icmpOutAddrMaskReps
		ipRouteMetric1	
		ipRouteMetric2	
		ipRouteMetric3	
		ipRouteMetric4	
		ipRouteNextHop	
		ipRouteType	
		ipRouteProto	
		ipRouteAge	
		ipRouteMask	
		ipRouteMetric5	
		ipRouteInfo	
		ipNetToMediaIfIndex	
		ipNetToMediaPhysAddress	
		ipNetToMediaNetAddress	
		ipNetToMediaType	
		ipRoutingDiscards	

Address Translation MIB	TCP MIB	UDP MIB	SNMP MIB
atIfIndex	tcpRtoAlgorithm	udpInDatagrams	snmpInPkts
atPhysAddress	tcpRtoMin	udpNoPorts	snmpOutPkts
atNetAddress	tcpRtoMax	udpInErrors	snmpInBadVersions
	tcpMaxConn	udpOutDatagrams	snmpInBadCommunityNames
	tcpActiveOpens	udpLocalAddress	snmpInBadCommunityUses
	tcpPassiveOpens	udpLocalPort	snmpInASNParseErrs
	tcpAttemptFails		snmpInTooBigs
	tcpEstabResets		snmpInNoSuchNames
	tcpCurrEstab		snmpInBadValues
	tcpInSegs		snmpInReadOnlys
	tcpOutSegs		snmpInGenErrs
	tcpRetransSegs		snmpInTotalReqVars
	tcpConnState		snmpInTotalSetVars
	tcpConnLocalAddress		snmpInGetRequests
	tcpConnLocalPort		snmpInGetNexts
	tcpConnRemAddress		snmpInSetRequests
	tcpConnRemPort		snmpInGetResponses
	tcpInErrs		snmpInTraps
	tcpOutRsts		snmpOutTooBigs
			snmpOutNoSuchNames
			snmpOutBadValues
			snmpOutGenErrs
			snmpOutGetRequests
			snmpOutGetNexts
			snmpOutSetRequests
			snmpOutGetResponses
			snmpOutTraps
			snmpEnableAuthenTraps
			snmpSilentDrops
			snmpProxyDrops