

A

B

C

D

E

F

1

2

3

4

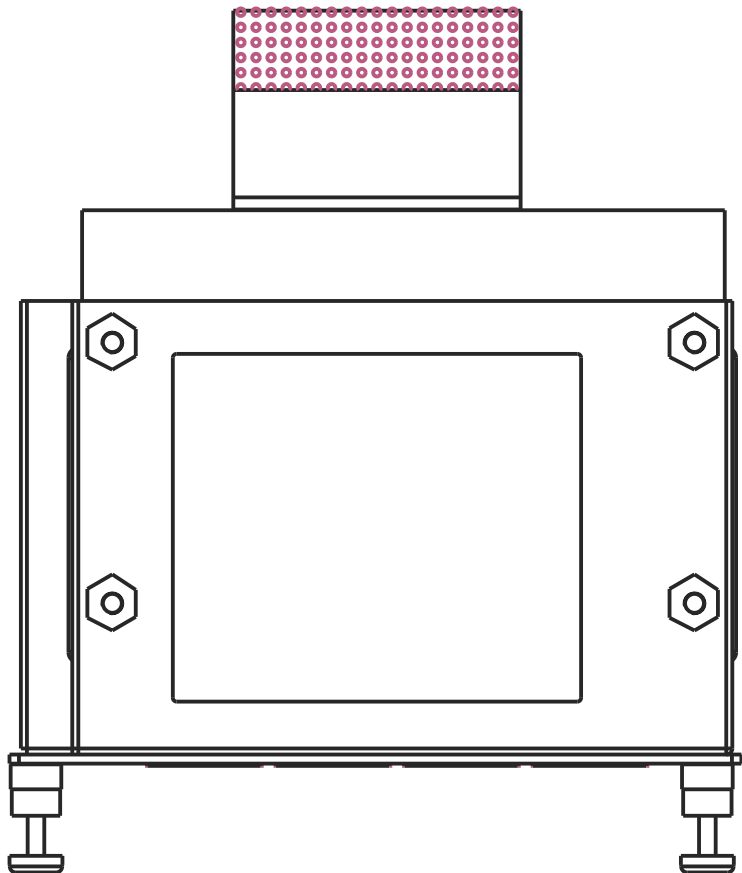
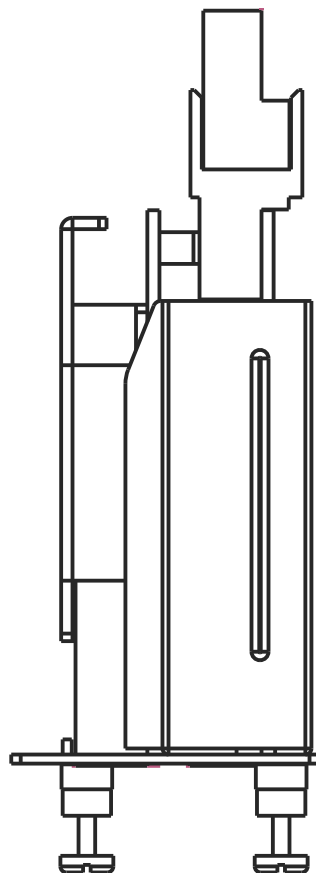
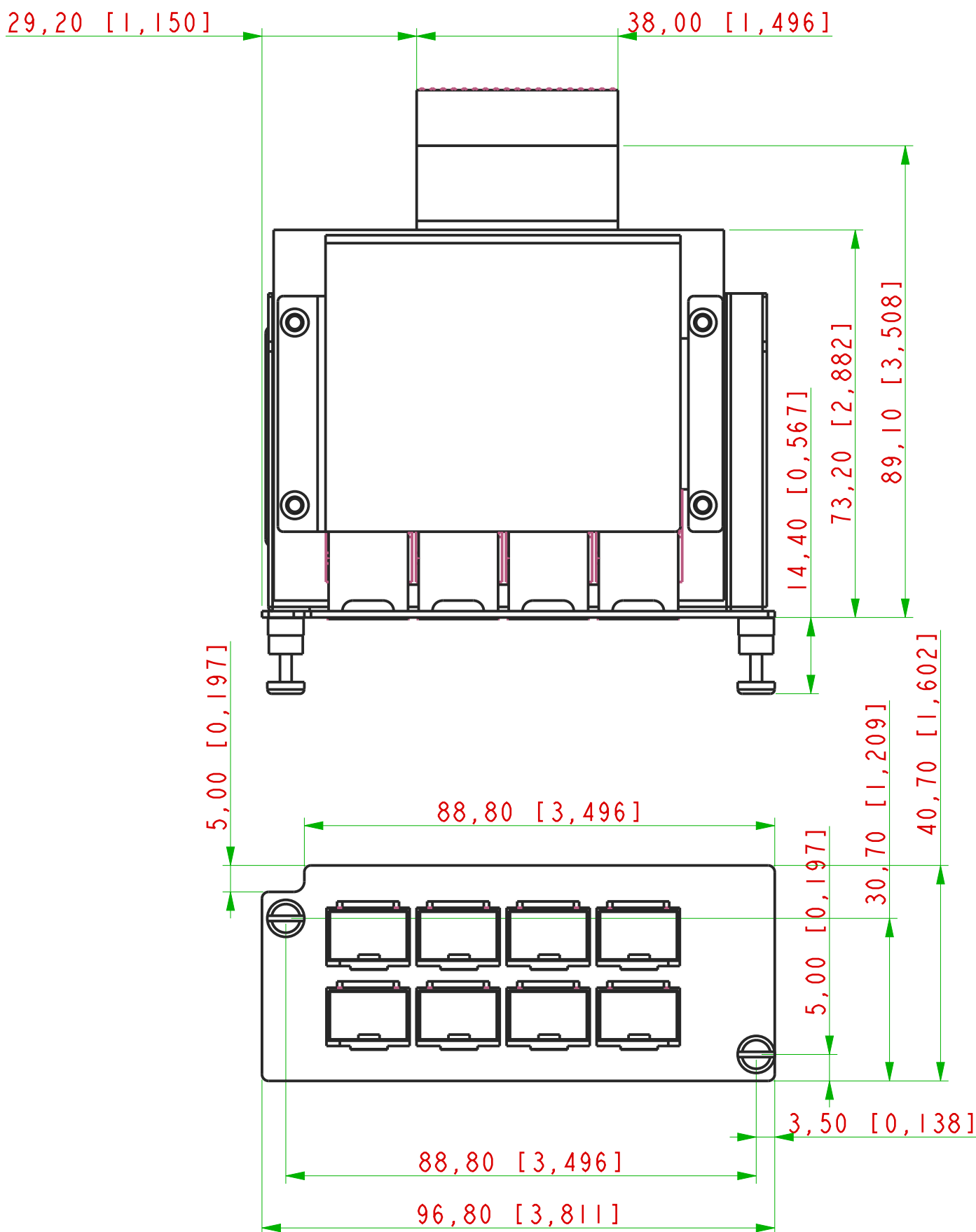
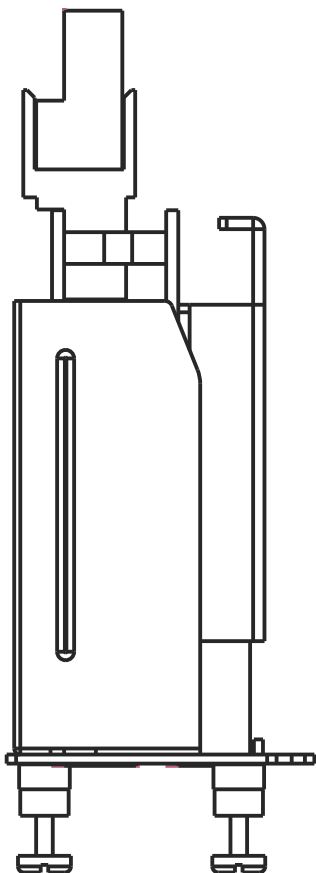
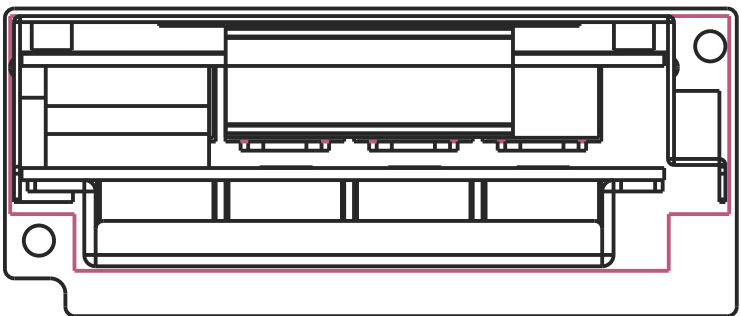
5

6

7

8

Rev.	Mark	Description	Date



Specified Tolerance			
Length	Class 1	Class 2	Class 3
0.5~6	±0.05	±0.1	±0.15
6~30	±0.1	±0.2	±0.25
30~120	±0.2	±0.3	±0.35
120~315	±0.3	±0.5	±0.55
315~1000	±0.5	±0.7	±0.9

MOXA®

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Designer

Porjection

Unit

mm

Tolerance

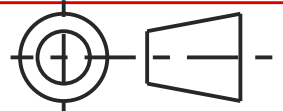
Class 1

Product Model

XXXX-XX-XX

Frame A2

XXXXX



3rd Angle

Scale

1 : X

Material

TBD

Drawn Name

2D_PT-7200-8SFP

Date

15-09-16

File Name

PT-7200_8SFP-MODULE

Product No.

0000000000000

Ver.

1.0

Notice :
1. All Of Tapping Process After Coating
2. All Of Burr Need to Remove
3. Outer Surface Need Shot Blasting Before Coating
4. Conversion Coating Need
5. Color(Deviation):Ivory-Texture(dE ≤1.2)
6. Coating/Appearence:Liquid Paint
 Meet Storage Test Without any damage.
 (Temp.90° Humidity95%R.H 24Hrs)
7. Packaged By PE Bag Or Brown Paper

Notice:
1. Color(Deviation):Black-Texture(dE ≤0.7)
2. Coating/Appearence:Liquid Paint
 Meet Storage Test Without any damage.
 (Temp.90° Humidity95%R.H 24Hrs)
3. Packaged By PE Bag Or Brown Paper

Notice:
1. Material:Meet UL-94V0/Temp.-30° ~+120°
2. Color(Deviation):Black-Texture(dE ≤0.7)
3. Coating/Appearence:Liquid Paint
 Meet Storage Test Without any damage
 (Temp.90° Humidity95%R.H 24Hrs)
4. Packaged By PE Bag Or Brown Paper

Notice:
1. Color : AL-Natural
2. Packaged By PE Bag Or Brown Paper

中文輸入使用：
1> 選取本欄位，配合 Ctrl+C 進行複製
2> 切換至 Sheet_1，配合 Ctrl+V 進行貼上
3> 連續快速點選貼上的文字欄位，重新輸入所要內文

塑膠部品要求	
公模	----
母模	咬花
咬花番號	HN3010G
樹脂材料要目	
材料名稱	PC+G10%
材料番號	G3110PH
色番號	QG0861P
材料廠商	太松
再生料使用可否	否
備考	

塑膠澱鍍工藝膜厚標準	
<div>類型</div>	澱鍍
鍍層	
底塗	6~15 μm
鍍膜	3~5 μm
中塗	10~15 μm
UV	5~7 μm
總厚	24~42 μm

拉壓彈簧參數要求	
線徑d	請輸入 mm
有效圈數N	請輸入
線圈平均徑Di	請輸入 mm
自然長度Lo	請輸入 mm
彈性定數K	請輸入 Kgf.mm
初張力Pi	請輸入 Kgf
荷重P1	請輸入 g±10%
荷重P2	請輸入 g±10%

扭簧參數要求	
線徑d	請輸入 mm
有效圈數N	請輸入
線圈平均徑Di	請輸入 mm
線圈外徑Da	請輸入 mm
彈性定數Ktd	請輸入 Kgf.mm/deg
臂長a1	請輸入 mm
臂長a2	請輸入 mm
扭轉角度φ1= 請輸入 ° 荷重P1= 請輸入g	
扭轉角度φ2= 請輸入 ° 荷重P2= 請輸入g	